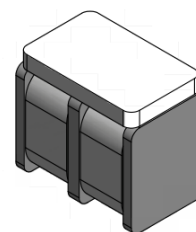


Gas Discharge Tube Features

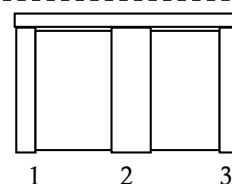
- Surface Mounting Design 4.2×2.7×3.9mm
- Current Handling Capability 2,000A @ 8/20 μ s
- Low Capacitance and Insertion Loss
- Fast Response and Long Service Life
- Reliable to Protect Electrostatic Surge
- Moisture sensitivity level: Level 1

Exterior



SMD


Package (Top View)



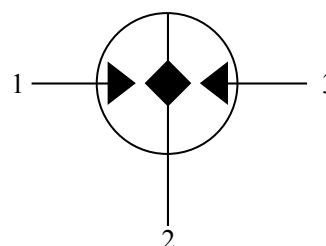
Application information

- ESD protection
- xDSL

Agency Approvals

Icon	Description
RoHS	Compliance with 2011/65/EU
HF	Compliance with IEC61249-2-21:2003
	Mean lead free

Schematic Symbol



Electrical Parameter

DC Breakdown Voltage ¹⁾²⁾	100V/s	360-560	V
Impulse Spark-over Voltage ¹⁾²⁾	At 100V/ μ s	for 99 % of measured values ≤ 750	V
		Typical values of distribution ≤ 700	V
	At 1kV/ μ s	for 99 % of measured values ≤ 950	V
		Typical values of distribution ≤ 850	V
Impulse Discharge Voltage ³⁾⁵⁾	10/700 μ s	6,000	V
Impulse Discharge Current ³⁾⁵⁾	8/20 μ s	2,000	A
AC Discharge Current ³⁾⁴⁾	1A,1S,50Hz	10	Times
Arc Voltage ⁴⁾	At 1A	~ 10	V
Insulation Resistance ⁴⁾	DC=100V	≥ 1	G Ω
C(1MHz) ⁴⁾	VDC=0.5V	≤ 1	pF
Weight		~ 0.2	g
Operating And Storage Temperature		-40-90	$^{\circ}$ C
Marking		Without	

1) At delivery AQL 0.65 level II ISO 2859

2) In ionized mode

3) Terms and waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-21

4) Tip electrode "1" or "3" to center electrode "2"

5) Total Currents through center electrode 2, half value through each Tip electrode "1" "3".

Part Numbering System

B3A 420

(1) (2)

(1) Bencent 3-Electrode SMD Gas Discharge Tube

(2) DC Breakdown Voltage, e.g., 420=420V

Product Characteristics

Lead Material	Copper
Body Material	Ceramics
Terminal Finish	100% Matte-Tin Plated

Environmental Reliability Characteristics

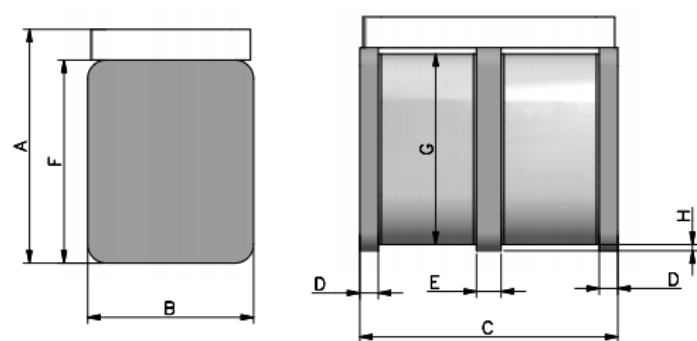
Testing items	Technical standards
High Temperature Storage Test	Temperature: 90℃ Time: 2H
Low Temperature Storage Test	Temperature: -40℃ Time: 2H
Vibration	Frequency: 10-500Hz Amplitude: 0.15mm Time: 45mins
Resistance of soldering heat	Temperature: 260±5℃ Time of dip soldering: 10s, 1time

Note: Up-screen program can be specified by customer's request via contacting Bencent service

Solderability test

Solderability	Solder Pot Temperature:	245℃ ± 5℃
	Solder Dwell Time:	4-6 seconds

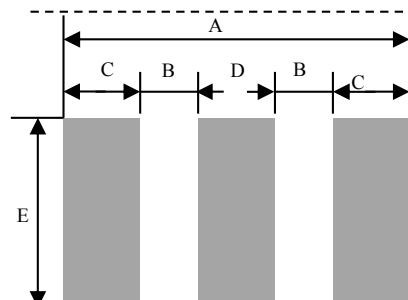
Product Dimensions



Coplanarity ≤ 0.15mm Standoff (H) ≥ 0.05mm

REF	mm	inch
A	3.9±0.2	0.154±0.008
B	2.7±0.2	0.106±0.008
C	4.2±0.3	0.165±0.012
D	0.3±0.1	0.012±0.004
E	0.4±0.1	0.016±0.004
F	3.4±0.2	0.134±0.008
G	3.1±0.2	0.122±0.008
H	≥ 0.05	≥ 0.002

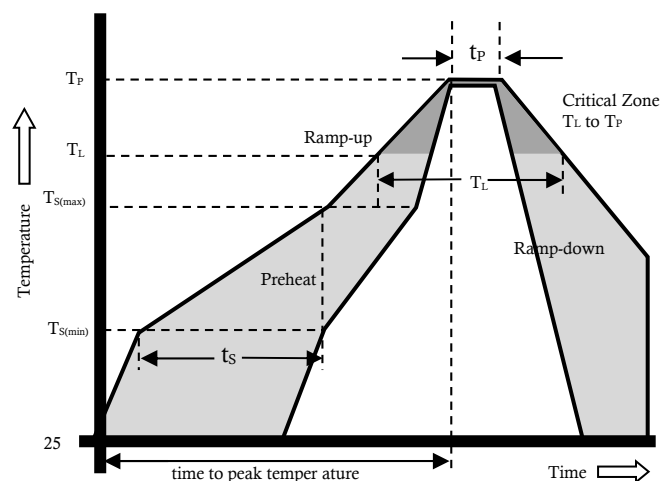
Recommended Soldering Pad



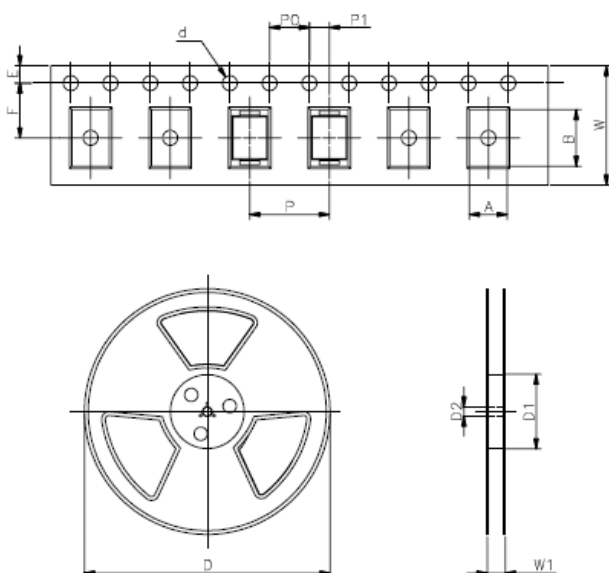
REF	mm	inch
A	5.3	0.209
B	1.0	0.039
C	1.1	0.043
D	1.1	0.043
E	3.0	0.118

Reflow Profile

Reflow Condition		Pb-Free assembly
Pre Heat	Temperature Min	150°C
	Temperature Max	200°C
	Time (min to max)	60 – 180 secs
Average ramp up rate (Liquids) T _{amp} (T _L) to peak		3°C/second max
T _S (max) to T _L - Ramp-up Rate		3°C/second max
Reflow	- Temperature (T _L) (Liquids)	217°C
	- Temperature (T _L)	60 – 150 seconds
Peak Temperature (T _P)		260±0/-5 °C
Time within 5°C of actual peak Temperature (t _p)		8 – 20 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T _P)		8 minutes Max.
Do not exceed		260°C



PackageReel Information



REF	mm	inch
A	3.1±0.2	0.122±0.008
B	4.8±0.2	0.189±0.008
d	Φ1.5±0.1	Φ0.059±0.004
E	1.75±0.1	0.069±0.004
F	5.5±0.1	0.217±0.004
P	8.0±0.1	0.315±0.004
P0	4.0±0.1	0.157±0.004
P1	2.0±0.1	0.079±0.004
W	12.0±0.2	0.472±0.008
D	Φ330.0	Φ13.0
D1	Φ50Min	Φ1.97Min
D2	Φ13±0.15	0.512±0.006
W1	16.8±2.0	0.661±0.079

OUTLINE	REEL (PCS)	PER CARTON (PCS)	REEL DIAMETERS (mm)	CARTON SIZE(mm)		
				L	W	H
TAPING	2,000	32,000	330	360	360	385