

Product name FA-238 20.000000 MHz 20.0 +50.0-50.0

Product Number / Ordering code Q22FA23800170xx

Please refer to the 5.Packing information about xx (last 2 digits)

Pb free / Complies with EU RoHS directive

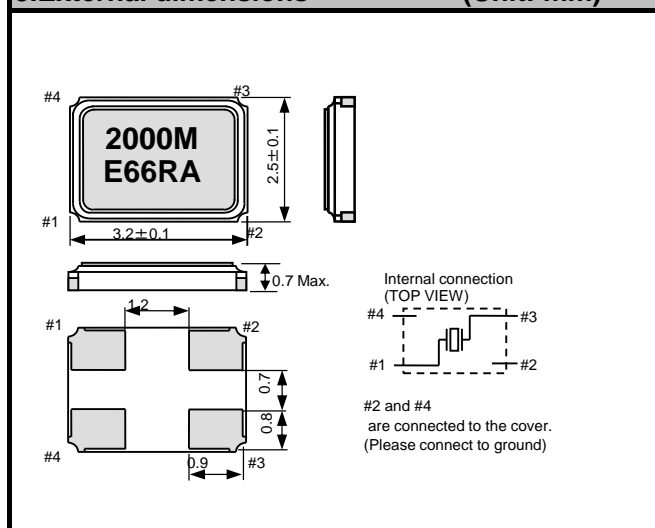
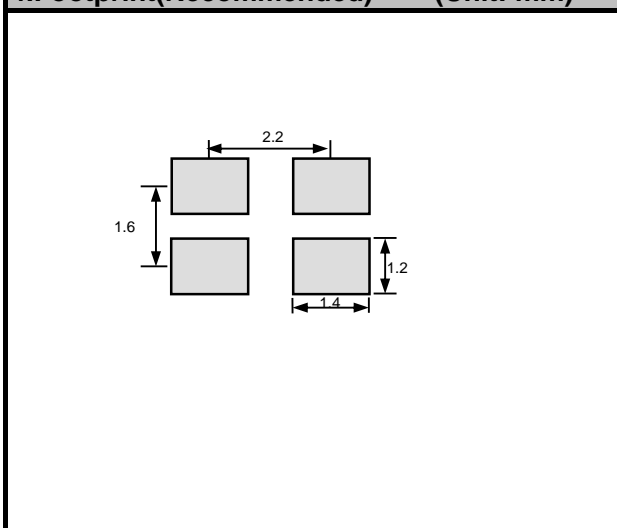
Reference weight Typ. 16 mg

**1.Absolute maximum ratings**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions / Remarks
Storage temperature	T_stg	-40	-	+125	°C	Storage as single product
Operating temperature	T_use	-40	-	+105	°C	

**2.Specifications(characteristics)**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions / Remarks
Nominal frequency	f_nom	—	20.000000	—	MHz	Fundamental
Frequency tolerance	f_tol	-50	-	+50	x 10 <sup>-6</sup>	@+25°C
Frequency Stability over temperature	f_tem	-30	-	+30	x 10 <sup>-6</sup>	-20°C to +70°C
Operating temperature	T_use	-20	-	+70	°C	
Level of drive	DL	10	100	200	μW	
Load capacitance	CL	—	20	—	pF	
Motional resistance (ESR)	R1	-	-	60	Ω	
Motional capacitance	C1	-	2.56	-	fF	
Motional inductance	L1	-	24.76	-	mH	
Shunt capacitance	C0	-	0.98	-	pF	
Frequency aging	f_age	-5	—	+5	x10 <sup>-6</sup> /yea	@+25°C, First year

**3.External dimensions (Unit: mm)****4.Footprint(Recommended) (Unit: mm)****5.Packing information**

[ 1 ] Product number last 2 digits code (xx) description

The recommended code is "17"

Q22FA23800170xx

Code	Condition	Code	Condition
01	Any Q'ty vinyl bag(Tape cut)	14	1000pcs / Reel
11	Any Q'ty / Reel	15	2000pcs / Reel
12	250pcs / Reel	00	3000pcs / Reel
13	500pcs / Reel	17	4000pcs / Reel

(1) Tape dimensions TE0804L

Material of the Top Tape : PET+PE

Technical drawing of a metal strip with dimensions and a cross-section. The main view shows a strip with a total length of  $10 P: 40 \pm 0.1$ . The strip has a width of  $8.0 \pm 0.2$ . There are four circular holes with a diameter of  $\phi 1.5_{-0}^{+0.1}$  and two rectangular slots with a width of  $4.0 \pm 0.1$ . The distance between the centers of the first and second holes is  $2.0 \pm 0.05$ , and the distance between the centers of the second and third holes is  $4.0 \pm 0.1$ . The distance from the right edge to the center of the fourth hole is  $1.75 \pm 0.1$ . The distance from the right edge to the center of the third hole is  $3.5 \pm 0.05$ . The strip has a thickness of  $1.0_{-0}^{+0.2}$ . The cross-section shows a U-shaped profile with a width of  $1.05 \pm 0.05$  and a height of  $3.5 \pm 0.1$ . A blue arrow indicates the "Direction of unreeling".

Material of the Reel : PS

Technical drawing of a wheel assembly, showing front, side, and detail views.

**Front View (Left):**

- Overall diameter:  $\varnothing 180.00$
- Hub diameter:  $\varnothing 76$
- Hub bore diameter:  $\varnothing 3$
- Spoke diameter:  $\varnothing 160$
- Spoke width:  $G$
- Hub width:  $H$

**Side View (Right):**

- Overall height:  $11.40 \pm 1$
- Hub height:  $9.00 \pm 0.3$
- Spoke height:  $60.00$
- Spoke diameter:  $\varnothing$

**Detail View (Bottom Right):**

- Spoke diameter:  $\varnothing 21 \pm 0.8$
- Spoke width:  $\varnothing 13 \pm 0.2$
- Spoke thickness:  $2.00$
- Spoke width tolerance:  $+0.3$
- Spoke width tolerance:  $-0$

## 6. Reflow profile

### Reflow condition

Pre Heating Temperature

$T_{p1} \sim T_{p2} = +170^{\circ}\text{C}$

Heating Temperature

$T_{Mlt} = +220^{\circ}\text{C}$

Peek Temperature

$T_{Max.} = +260^{\circ}\text{C}$

Point of measuring

In case of Solderability  
Terminal.

In case of Resistance to soldering heat  
Surface.

Temperature

$T_{Max.}$

$T_{Mlt}$

$T_{p2}$

$T_{p1}$



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